



3M Science.
Applied to Life.™

Driving Creative Bonds.

Introducing 3M™ Acrylic Plus Tape EX4300

Designed to meet and exceed bonding requirements for low surface energy and traditional clear coats, 3M™ Acrylic Plus Tape EX4300 Series tapes utilize proprietary 3M technology to ensure compatibility with a variety of paints and substrates and will integrate seamlessly into existing assembly processes.



Combining new and proven adhesive technology for dependable exterior trim attachment, 3M™ Acrylic Plus Tape EX4300 Series:

- Improved adhesion to new clear coat systems with a newly designed liner side adhesive
- Proven performance on a range of easy to medium surface energy substrates with non-liner side adhesive
- Enables greater design flexibility of trim components
- Black colored foam tape provides desired bond-line appearance
- Viscoelastic, closed cell acrylic foam core delivers stress relaxation under load
- Delivers rapid adhesion build for robust bonding of exterior trim components
- Demonstrates stable adhesion performance over a range of temperatures and environmental conditions
- Stress relaxation characteristics of viscoelastic core provide additional benefits:
 - Conforms well to complex geometries
 - Delivers excellent wet out
 - Maintains bond-line aesthetics under normal stress loads
 - Expands and contracts with temperature cycling

Physical Properties

	EX4308	EX4311	EX4315
Thickness Range	0.76 mm (0.030 in) +/- 0.08 mm (0.003 in)	1.14 mm (0.045 in) +/- 0.13 mm (0.005 in)	1.52 mm (0.060 in) +/- 0.15 mm (0.006 in)
Density Range	577 kg/m ³ (36 lb/ft ³) +/- 56 kg/m ³ (3.5 lb/ft ³)	545 kg/m ³ (34 lb/ft ³) +/- 56 kg/m ³ (3.5 lb/ft ³)	529 kg/m ³ (33 lb/ft ³) +/- 56 kg/m ³ (3.5 lb/ft ³)
Core	Black Acrylic Foam		

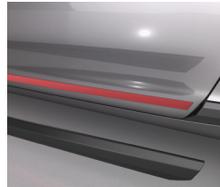
Application Ideas



Appliques



Claddings



Body Side Moldings



Chromed Trim



Spoilers



Wheel Flares

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