

April 18, 2019

To: Our Valued Customer and Distribution Partners

This notification is to provide additional information relating to our August 7, 2018 announcement of the cartridge design change for the 3M™ Scotch-Weld™ Epoxy Adhesive DP460EG, 3M™ Scotch-Weld™ Epoxy Adhesive DP4XLEG, 3M™ Thermally Conductive Epoxy Adhesive TC-2810, and 3M™ Thermally Conductive Epoxy Adhesive TC-2707 materials. The cartridge design of the smaller 2-part urethane and epoxy adhesive DuoPak delivery system for these products, produced in the USA, was changed from 35mL to 50mL. This change also applies to the 3M™ Scotch-Weld™ Epoxy Adhesive DP420LH DuoPak.

Due to the product cartridge design change, different dispensing hardware is required for these materials.

- For manual dispensing, the applicator does not change. A different plunger and nozzle are required.
- For automated dispensing, a new lighter weight pneumatic applicator with improved ergonomics is required.
- See the chart below for new hardware ordering information.

Product ID	Stock Number	UPC Number	Product Description	Size (ml)	Plunger Needed	Nozzle Needed
DP420LH	62281814368 7100148729	00638060089729	3M™ Scotch-Weld™ Epoxy Adhesive DP420LH, 50mL, DuoPak	50	NEW PLUNGER NEEDED, Stock number 62-9170-9913-7	NEW NOZZLE NEEDED, square green, Stock number 62-9154-9148-4
DP460EG	XA006800230 7100171191	00048011652207	3M™ Scotch-Weld™ Epoxy Adhesive DP460EG, 50mL, DuoPak	50	NEW PLUNGER NEEDED, Stock number 62-9170-9913-7	NEW NOZZLE NEEDED, square green, Stock number 62-9154-9148-4
DP4XLEG	XA006800222 7100185726	08887862330542	3M™ Scotch-Weld™ Epoxy Adhesive DP4XLEG, 50mL, DuoPak	50	NEW PLUNGER NEEDED, Stock number 62-9170-9913-7	NEW NOZZLE NEEDED, square green, Stock number 62-9154-9148-4
TC2707	70071545936 7100178037	00048011652160	3M™ Thermally Conductive Epoxy Adhesive TC2707, 50mL, DuoPak	50	NEW PLUNGER NEEDED, Stock number 62-9170-9913-7	NEW NOZZLE NEEDED, square green, Stock number 62-9154-9148-4
TC2810	XA006800255 7100170986	58887862330578	3M™ Thermally Conductive Epoxy Adhesive TC2810, 50mL, DuoPak	50	NEW PLUNGER NEEDED, Stock number 62-9170-9913-7	NEW NOZZLE NEEDED, square green, Stock number 62-9154-9148-4
EPX Plus II Applicator	62917099327 7100148764	00063806010017	3M™ Scotch-Weld™ EPX™ Plus II Applicator for 48.5/50mL			
EPX Pneumatic Applicator	62978199313 7100148769	00063806010062	3M™ EPX™ Pneumatic Applicator for 48.5/50mL			

If you have any questions or need more information, please contact your local 3M Electronics Sales Representative, call 1-800-362-3550 or visit our website at [3M.com/electronics](http://3M.com/electronics).

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