



# CERTIFICATE



This is to certify that

## 3M Industrial Business Group

Central Function

3M Center, Building 0225-01-N-10  
Saint Paul, MN 55144  
United States of America

with the organizational units/sites as listed in the annex

has implemented and maintains an **Environmental Management System**.

### Scope:

The environmental activities and supporting processes associated with the manufacture and conversion of adhesives, tapes, abrasives, films, specialty composites, insulation material, and ceramic composites.

Through an audit, documented in a report, it was verified that the management system fulfills the requirements of the following standard:

## ISO 14001 : 2015

Certificate registration no.	10014846 UM15
Date of original certification	2017-06-14
Date of revision	2017-10-16
Date of certification	2017-06-14
Valid until	2020-06-13



**DQS Inc.**

Brad McGuire  
Managing Director



## **Annex to certificate Registration No. 10014846 UM15**

### **3M Industrial Business Group**

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#### **Location**

#### **Scope**

**10014846**  
**Central Function**  
**3M Center, Building 0225-01-N-10**  
**Saint Paul, MN 55144**  
**United States of America**

The environmental activities and supporting processes associated with the management of the manufacture and conversion of adhesives, tapes, abrasives, films, specialty composites, insulation material, and ceramic composites.

#### **Industrial Adhesives Tapes Division**

**10000135**  
**3M Company**  
**Industrial Adhesive and Tape Division**  
**10746 Innovation Rd.**  
**Bldg. 102**  
**Cottage Grove, MN 55016**  
**United States of America**

The environmental activities and supporting processes associated with the manufacture of fibered adhesive transfer tape (FATT) and Vapor Coating of metalized film and paper (VC) at Buildings 102, 110, 114, and 130 at 3M Cottage Grove Center, Cottage Grove, Minnesota, USA.

**10001713**  
**3M Company**  
**Industrial Adhesives and Tapes Division**  
**3211 East Chestnut Expressway**  
**Springfield, MO 65802**  
**United States of America**

The environmental activities and supporting processes associated with the materials and manufacturing processes of specialty adhesives, aerosols, and adhesives tape products at the 3M company in Springfield, Missouri, USA.

**10001725**  
**3M Company Fairmont**  
**710 North State Street**  
**Fairmont, MN 56031**  
**United States of America**

The environmental activities and supporting processes associated with the manufacturing of hook and loop fasteners and urethane resilient cushioning material carried out at the 3M Fairmont Industrial Adhesives and Tapes manufacturing facility, including the processes of fastener manufacturing from polymer raw materials, urethane tape manufacturing from urethane components and adhesives application, along with converting and slitting processes.

**10001830**  
**3M Company**  
**Performance Label Materials**  
**1030 Lake Road**  
**Medina, OH 44256**  
**United States of America**

The environmental activities and supporting processes associated with the manufacture of pressure sensitive film products, the manufacturing processes of coating on materials with solvent and water based adhesives, and secondary slitting operations.

**10003226**  
**3M Company - Cottage Grove Center**  
**FMSCO Plant**  
**10746 Innovation Road, Building 17**  
**Cottage Grove, MN 55016**  
**United States of America**

The environmental activities and supporting processes associated with the manufacture of ceramic Mat products and coating of 3M Specialty Films.



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**Location**

**Scope**

**10004699**

**3M Company - Hartford City Plant**  
**Tape Manufacturing**  
**0304S-075E Cross Avenue**  
**Hartford City, IN 47348**  
**United States of America**

The environmental activities and supporting processes associated with manufacturing processes including mixing, coating, and slitting, for industrial adhesive tapes, abrasive, and PTFE films.

**10004704**

**3M Company Film Manufacturing and Supply Chain**  
**Operations and Industrial Adhesives and Tapes**  
**Division**  
**1400 Perimeter Road**  
**Greenville, SC 29605**  
**United States of America**

The environmental activities and supporting processes associated with the manufacturing of polypropylene and polyester films and adhesive tape products.

**10004713**

**3M Company**  
**Knoxville Plant**  
**3406 E. Pleasant Street**  
**Knoxville, IA 50138**  
**United States of America**

The environmental activities and supporting processes associated with the manufacture of coated specialty films, laminated foam and adhesive tape products. This includes solvent usage, coating, compounding, milling as well as air management, water processes and land management.

**Abrasives Systems Division**

**10001717**

**3M Company**  
**Alexandria**  
**2115 South Broadway**  
**Alexandria, MN 56308**  
**United States of America**

The environmental activities and supporting processes associated with the manufacturing applications of coating and adhesives, and conversion of fire resistant abrasive materials.

**10004702**

**3M Company**  
**11900 E. 8 Mile Road**  
**Detroit, MI 48205**  
**United States of America**

The environmental activities and supporting processes associated with the coating, curing, and cutting of coated abrasives.

**10004707**

**3M Company**  
**3M Cumberland Plant**  
**1640 Western Avenue**  
**Cumberland, WI 54829**  
**United States of America**

The environmental activities and supporting processes associated with the manufacturing of floor maintenance finishing products; plastic film and metallic foil laminates; rigid abrasives; and finishing and polishing abrasives at the 3M Company in Cumberland, WI, USA. Processes include coating and processing of rigid fiber material for floor scrubbing pads, coating and processing of plastic material including adhesive application, and plating and cutting operations for rigid abrasives products.

This annex (edition: 2017-10-16) is only valid in connection with the above-mentioned certificate.





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**Location**

**Scope**

**10004747**  
**3M Company**  
**3M Abrasives Manufacturing Organization**  
**900 Dayton Avenue**  
**Ames, IA 50010**  
**United States of America**

The environmental activities and supporting processes associated with the manufacture of abrasive products, bristle products, and miscellaneous extruded plastic films.

**10015039**  
**3M Company**  
**Abrasives Systems Division**  
**10746 Innovation Road**  
**Building 112**  
**Cottage Grove, MN 55016**  
**United States of America**

The environmental activities and supporting processes associated with the conversion, refurbishment, manufacture for abrasive and related products, equipment material and accessories and other products and materials manufactured at CG Bldg 112, MN, USA.

**10015111**  
**3M Company**  
**Abrasive Manufacturing Organization**  
**801 N. Marquette Road**  
**Prairie du Chien, WI 53821**  
**United States of America**

The environmental activities and supporting processes associated with the manufacturing, converting, and assembly of non-woven, Thinsulate™, vinyl matting, traction and sanding sponge products.

**10015333**  
**3M Royersford**  
**546 Enterprise Drive**  
**Royersford, PA 19468**  
**United States of America**

The environmental activities and supporting processes associated with the compounding, machining, grinding, and plating related to the manufacture of diamond tools, equipment, and super abrasive grinding wheels.